



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4463-13
Job Sheet 169563



Part No: D4463-13

Job Qty: 2 ea

Part Name: Tank Bottom



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 1/19/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV D SHEETS 13,14 IPP REV:A 11.11.22 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/18/18	0.00	0.00	Start Up Waterjet		SL 17/12/20
100	Waterjet	2 pcs		1/18/18	0.00	0.28	Waterjet1		SL 17/12/20
110	QC	2 pcs		1/18/18	0.00	0.00	QC2 Waterjet-3		SL 17/12/20
120	QC	2 pcs		1/18/18	0.00	0.00	QC8-4		38
130	Brake NC	2 pcs		1/18/18	0.10	0.28	Brake NC 2		3-85 SRS
140	QC	2 pcs		1/18/18	0.00	0.00	Q06 QCS		
150	HandFinish	2 pcs		1/19/18	0.00	0.32	HandFinish1		BE-B 18/10/2018
160	QC	2 pcs		1/19/18	0.00	0.00	Q03 QC		PD / 11
170	Packaging	2 pcs		1/19/18	0.00	0.00	Packaging3-2	W A 003	AT 18-01-12 9-89
180	QC21-SA	2 Ea		1/19/18	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.063 5018007	5	391	0	0

Part Specifications

Specifications could not be found.

Plex 12/13/17 2:31 PM dart.poulin.mario

☐ Closed: _____ Date: _____
 Work Order: _____
 Part No. _____
 NCR No. _____

Date : _____

Description W

Job No: 169563
 Mfg Date: 12/20/17

Start up operation

D4463-13

Change No: _____
 Operation: _____
 Revision: _____
 PART NO: _____



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DART
 AEROSPACE
 S025813

only	
CESS	
Water Jet	Engineering
ig. Coor.	Quality
ackaging	Other
Supplier	
MRB (QSI042) Approval	
Completed By	
Lead hand / Supervisor Approval Verification	
QC / QA Coordinator Approval	

Root Cause				FAULT CATEGORY			
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐				
Misidentified	☐	Past Due	☐	OTHER :			

DART AEROSPACE LTD	Work Order:	169563
Description: Tank Bottom	Part Number:	D4463-13
Inspection Dwg: D4463 Rev: D		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by: <i>SC</i>	Checked by: <i>38</i>	QC Inspector:
Date: <i>17/2/20</i>	Date: <i>9-88</i> <i>DEC 28 2017</i>	Date:

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	12.02.01	New Issue	KJ	
B	12.05.15	Dimensions updated per Dwg Rev C	KJ	
C	14.07.29	Dimensions updated per Dwg Rev D	KJ	
D	15.04.24	Dimensions revised	KJ	